



NOTES:

- ① LEVER TO ROTATE FREELY AFTER SPINNING PINS. LEVER TO DETENT INTO POSITION BY HOOKING FLIPPER TO BASE.
- ② YOKE ASSY TO SLIDE FORWARD WHEN FORCE IS APPLIED TO RIVET YOKE WHILE HOLDING BASE.
- ③ ALL RIVETS & PINS TO BE SECURED BY SPINNING, AND MUST ACCEPT SUFFICIENT LOAD WITHOUT COMING FREE FROM ASSY.

REMOVE ALL BURRS & SHARP EDGES. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
 TOLERANCES (EXCEPT AS NOTED)
 TWO PLACE DECIMALS ±.01
 THREE PLACE DECIMALS ±.005
 FRACTIONS ±.015
 SURFACE ROUGHNESS 63
 ANGLES ±5°

DRWN	~	DATE	00/00
CK'D	~		~
APVD	~		~

Nielsen Sessions

B	ECN 20183; SEE ECN SHEET FOR CHGS					
LTR	REVISION	BY	APVD	DATE		
TITLE		SPRING LATCH				

SCALE: 3:2	UNS NO ~ ~	MATL: ~ FINISH: ~ ~	CAGE NO 1RRL5	SIZE B	ID CODE ~ ~	DWG NO. HC83314 SERIES	REV B
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